



Fisher Labs

## QUALITY

Fisher detectors are renowned for their quality.  
Each detector is hand crafted in the USA with pride

## PERFORMANCE

The worldwide underground utility industry relies on Fisher.  
Our instruments are durable, dependable, and locate deeper.

## REPUTATION

Fisher produced the first patented metal detector in 1931. For  
over 70 years, the Fisher logo has been a mark of excellence.

## 2 - YEAR LIMITED WARRANTY

Fisher believes in the products we produce and backs this belief  
with a 2 year limited warranty.

**Proof of purchase is required to make a claim under this warranty.**

### NOTE TO CUSTOMERS OUTSIDE THE U.S.A.

This warranty may vary in other countries, check with your  
distributor for details.

Factory warranty follows the channel of distribution.  
Warranty does not cover shipping costs.

## SERVICE

Fisher is committed to providing you, our valued customer, with  
superior service. Each and every instrument is rigidly tested  
and carefully inspected during assembly and before shipment.

**Should you have any questions or problems, contact:**

According to FCC part 15.21 Changes or Modifications made to this device  
not expressly approved by the party responsible for compliance could void  
the users authority to operate this equipment.

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Fisher Labs

## TW-7700

Digital Line Tracer



## Operating Manual

FISHER RESEARCH LABORATORY

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# SPECIFICATIONS

Subject to improvement or modification without notice.

## RECEIVER

Depth Accuracy .....	+1 inch per foot in nominal conditions
Readout Units .....	Inches or cm (factory preset)
Left/Right Guidance.....	Audio: continuous tone=Left, pulsed tone=Right. VCO (varying pitch) output for easy over ..... target location. Visual: Left/Right/ ..... Over Target messages
Signal Strength .....	Digital Numeric Readout (0-99%) & Bar Graph
Sensitivity Adjust.....	Automatic
LCD Backlight.....	Included
Battery Test.....	Automatic Low Battery alert Push button readout
Battery Type.....	Six "C" cells
Battery Life .....	80 Hours
Weight.....	5.4 lbs.
Operating Temp .....	-4 <sup>0</sup> to +140 <sup>0</sup> F (-20 <sup>0</sup> to +60 <sup>0</sup> C)

## TRANSMITTER

Output Frequency .....	82.175 kHz
Output Power (nominal) .....	Normal Setting = 0.25 watt High Setting = 1.0 watt
Conductive Tracing .....	2 to 3,000 ohms normal power-6dB
Magnetic Strength .....	2 to 8,000 ohms high power-6dB
Inductive Tracing .....	15 Vm <sup>2</sup> , normal power
Magnetic Strength .....	25 Vm <sup>2</sup> , high power
Battery Type.....	Four D-cell batteries (included)
Battery Life .....	160 hours in normal power mode
Weight, with batteries.....	3.73 lbs

Fisher Research Laboratory does not warrant suitability to specific use. Fisher Research Laboratory shall in no event be liable for any direct, incidental, consequential or indirect damages.

## DEPTH ACCURACY

Depth measurement is a feature of the TW-7700. Accuracy is defined on an ideal target, that is, one that is continuous, a good conductor, and not surrounding by other utilities. There are factors that can cause the operator to question the accuracy of the utility being traced.

### **Inductive Transmitter Setup**

Inductively, only a small portion of the signal attaches itself to the utility. With a weakened signal, trace should be accurate, but depth may not. The conductive method will yield better results.

### **Low Receiver Signal Strength**

When the signal strength falls below 20 – 25%, depth readout may not be accurate. It would be beneficial to move the transmitter to a closer point of contact.

### **Nearby Utilities**

Close, nearby utilities may have some influence on the accuracy of the Depth readout. This is more prone to happen in the higher frequencies where signals can jump to nearby utilities. Switching to a lower frequency can give better results.

### **Moisture**

Ground that is too dry or overly saturated may skew the depth readout.

**“T’s”, elbows, or splits in the utility can distort the transmitted signal in that general area.**



**WARNING:** Do not connect output leads to a live (energized) utility. Please prevent shock hazard and equipment damage.

## DESCRIPTION

The TW-7700 Digital Line Tracer consists of a transmitter, receiver, ground-plate/ground-rod assembly, carrying case (hard or soft), and an operators manual. The TW-7700 is a single frequency line tracer.

The TW-7700 is an active locating line tracer. There are three methods of active locating that an operator can use to trace a utility. The **conductive** method is the most preferred method, since a strong transmitter signal is transmitted through the intended target. The **inductive** method is the easiest method to use, but may not yield the best results. When a direct connection is not available, but the operator has good knowledge of where one point of the utility may be, the operator can place the Transmitter over the utility making sure that the arrow on top of the transmitter is parallel to the path of the utility. The third method of active locating involves using the **coupling clamp** accessory. The coupling clamp is used when the utility is exposed, but a direct connection is not available. The clamp jaws are opened and placed around the utility. The clamp never makes a direct connection with the utility, that is, the utility can move freely with the clamp around it.

The features of the TW-7700 make it a very easy and practical instrument in today's world of underground locating.

# TW-7700 TRANSMITTER

## Transmitter



The TW-7700 Transmitter.

The Transmitter has two controls: On/Off & Power/Mode. The Power/Mode Button has a dual function

1. When transmitter is powered on, Power/Mode switches between normal (1/4 watt) and high (1.0 watt) output.
2. When transmitter is powered off, press-and-hold Power/Mode to program the Auto Power-Down feature.

With the Auto Power-Down feature activated, the Transmitter will automatically turn off 30 minutes after the last key-pad press by the user.

This is a battery-saving feature.

With the unit powered off (and Power/Mode depressed), successive presses of On/Off will show a flashing battery indicator, followed by a blank screen or the illuminated battery indicator.

- An illuminated Battery Indicator means that Auto Power-Down is activated
- A blank screen means that Auto Power-Down is deactivated.

# OPERATING INSTRUCTIONS

The following instructions are designed for a safe and effective method of line tracing and utility avoidance. Some of the steps may not be applicable in all situations. The underlying guideline is that operator safety must be maintained at all times. Use of safety equipment, extra personnel, and up to date as-built plans should be considered when necessary.

## INITIAL SCAN

Set-up Transmitter either Inductively or Conductively

### Inductive

Be aware of air coupling, the transmitted signal travelling to the Receiver via the air, not the utility.

### Conductive

Connect the ground plate/ground rod assembly to the transmitter. Connect the red lead to the non-energized utility. Connect the black lead to the ground plate/ground rod. Place the plate/rod at a 90 degree angle in reference to the utility. Be sure not to place the wires over any other utility.

After transmitter set-up, move away from the point of connection (or Induction) about 25 feet (8 meters). Sweep a circle around the point of connection. Initially, disregard the LEFT/RIGHT indicator and rely on the signal strength readout. Make note of the high readings. These are areas that need to be traced/examined in more detail.

### Tracing

After locating the point(s) where the signal strength was the highest, return to that/those points and start tracing your utility. This is where the LEFT/RIGHT indicator is very helpful. Swing the receiver from left to right and listen for the change of tone. When the target is to the RIGHT of the receiver, the tone is pulsed tone. As the receiver gets closer to the target, the pitch gets higher. When the target is to the LEFT of the receiver, the tone is a continuous tone. As the receiver gets close to the target, the pitch also becomes higher. When the receiver is over the target, OVER TARGET is displayed on the display screen, and the tone is at its highest peak sound.

### Depth Measuring

When an OVER TARGET response is displayed, position the blade of the receiver directly over the utility and place the tip on the ground. Hold the receiver steady, press and hold the DEPTH pad. Depth will be measured to the center of the utility.

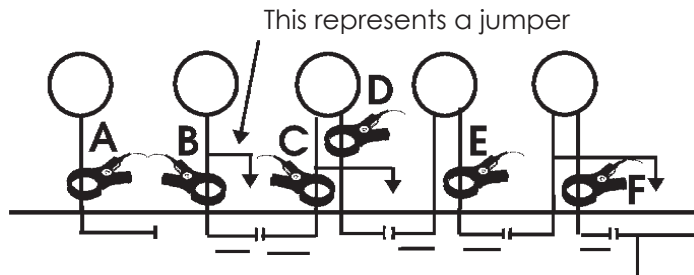
## Coupling Clamp

The coupling clamp is useful when the utility is exposed, and a direct connection is not possible. It is plugged into the same plug-in socket as the ground-plate/ground-rod assembly. The coupling clamp only operates at the 82 kHz frequency. The coupling clamp will fit around utilities that are 3-¼ inches in diameter or smaller. The length of the cable is approximately 10 feet.

### Coupling Clamp Applications Diagram

- A. The coupling clamp is for all tracing applications with conductors exposed; exception, an open circuit at line's termination.
- B. A ground must be provided for the proper current flow when the coupling clamp is used at a termination.
- C. The coupling clamp must be used between the grounding and where the line goes underground.

- D. Trace signal will return to ground when incorrectly coupled.
- E. Signal will be transmitted in both directions when connecting is midway in a long conductor.
- F. Drop lines or laterals divide the signal strength in half at each junction.



## Headsets

Fisher Research Laboratory has a variety of headsets available.

- Ultra-quiet deluxe Fisher Phones. High quality sound while reducing the outside noise.
- Standard Stereo Headphones
- Single Earpiece Headset. Enables the operator to effectively listen to the TW-7700 and remain aware of noise in close proximity.

After you release Power/Mode, the transmitter power will turn on.

## Accessory Output

1. Flip up the black protective cover to expose the Accessory Output.
2. Plug in the Cable Jack for conductive tracing.

When the conductive tracing cable is connected, Signal Current will be displayed. The Signal Current Bar Graph shows the quality of the connection.

Automatic Load Impedance Matching adjusts output to provide full rated power over a wide range of loads (e.g. utility types and conditions). It is tolerant of both dry (high resistance) and shunted (low resistance) ground connections.

The Transmitter has a built-in antenna for inductive locating.

When the Cable Jack is not connected, the inductive antenna automatically engages and begins transmitting. When locating inductively, the Signal Current Bar Graph will not be displayed, as there is no conductive trace load to be measured.



**WARNING:** Do not handle output leads unless power is off.  
**ELECTRIC SHOCK HAZARD:** Servicing to be performed by qualified personnel only.

# TW-7700 RECEIVER

## Receiver



The TW-7700 Receiver.

## Controls

### Mode

This button does not have a function on the TW-7700. (It allows users of the **TW-8800** Multi-Frequency Line Tracer to change frequencies.)

### Power On/Off

Turns the receiver on or off.

### Light

Lights up the display for usage in dark areas. When the display is backlit, **LIGHT** is shown on the bottom left hand side of the display screen.

### Bat

Press and hold this pad to check the battery level of the receiver. A bar graph on the right side of the display will give status of the batteries. When the graph shows 1 bar, it is time to replace the batteries. Additionally, as the operator uses the Receiver, if the batteries get low, **REPLACE BATTERIES** will appear in the lower area of the Display screen.

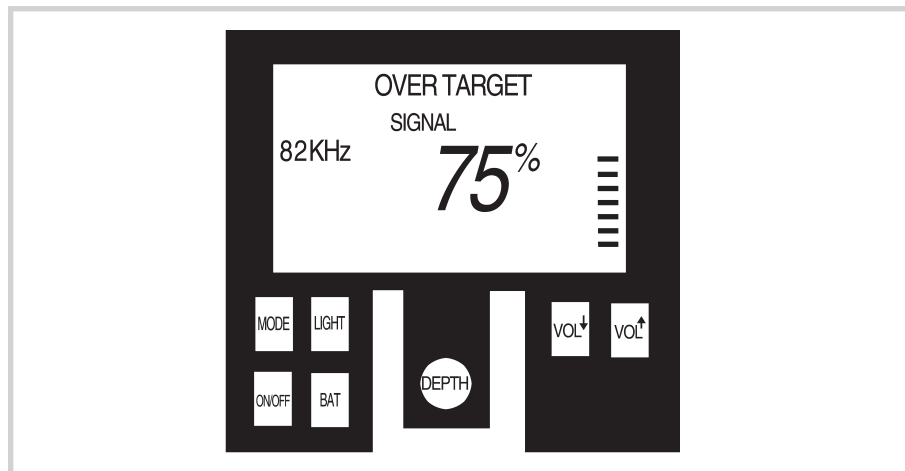
### Vol(up)/Vol(down)

Increases or decreases the volume of the speaker.

### Depth

After determining the centerline of the utility, set the blade of the receiver on the ground, press and hold this pad to get the depth to the center of the target.

## TW-7700 RECEIVER



## Display

### Frequency Modes

The frequency at which the receiver is operating.

### << Left/Over Target>/Right>>

Indicates where the receiver is in relation to utility.

### Numeric Display

*Serves a dual function:*

- Relative signal strength of the transmitted signal (% shown). Responds in conjunction with the bar graph.
- Depth to the center of the target (when **DEPTH** pad is pressed - IN or CM shown)

### Light

Indicates the display is lit (activated by pressing **LIGHT** pad).

### Bar Graph

*Serves three purposes:*

- Responds in conjunction with signal strength.
- Visual indicator for battery test (when **BAT** pad is pressed).
- Volume loudness indicator (when **VOL(up)/VOL(down)** is pressed).

### Replace Batteries

When the receiver batteries fall below a nominal level, **REPLACE BATTERIES** will be displayed.

### No Signal

When no signal is received by the receiver, **NO SIGNAL** will display. This response may be due to the transmitter not being turned on, or the transmitter and receiver not be set at the same frequency.